

PATTEX MDF KIT

DESCRIPTION

Pattex MDF Kit is an adhesive set which consists of high viscosity cyanoacrylate adhesive and activator. Activator increases bonding strength by preventing the adhesive to be absorbed by the surface. With a high bonding strength, it is suitable for use on vertical surfaces as it will not drip or slump. Especially suitable for the applications where cure speed needs to be accelerated.

PROPERTIES

- Fast bonding (curing time 5-10 seconds)
- High bonding strength
- Ideal for fixing & repairing wooden parts
- Doesn't drip or slump on vertical surfaces

APPLICATIONS

- It is particularly used for fixing and repairing wooden parts.
- Suitable for MDF, wood, chip wood, rubber, most plastics, leather etc.
- Especially suitable for the applications where cure speed needs to be accelerated.

INSTRUCTIONS

Substrates need to be smooth and have a perfect connection area. Apply a drop on one of the substrates and use spray on the other one. Join substrates and press firmly for couple of seconds. Application temperature is between +5°C and +35°C.

STORAGE AND SHELF LIFE

12 months in unopened packaging in a dry and cool storage place at temperatures between +5°C and +25°C.

PACKAGING

IDH	Product	Volume	Pieces/ Carton
283540	Pattex MDF Kit	200+50ml	24



SAFETY

- Cyanoacrylates should ideally be stored in original sealed containers until used.
- Avoid exposure to strong light and heat sources.
- Cyanoacrylates can bond to skin within seconds.
- Do not drip into skin or into eyes - can cause serious injury to your eyes.
- Will become hard in container if not closed properly!
- Activator is flammable. Do not throw into fire. Do not inhale.
- Activator box is pressured. Do not crush or drill.

TECHNICAL PROPERTIES

Basis	Ethyl Cyanoacrylate/ Heptane
Appearance	Liquid gel/Aerosol
Color	Colorless
Density	1.06 ± 0.01 gr/cm ³ ASTM D1875
Flashpoint	>81°C
Viscosity	1200 - 1800 Cps at 25°C ASTM D1084
Temperature Resistance	20°C to +70°C
Application Temperature	+5°C to +35°C